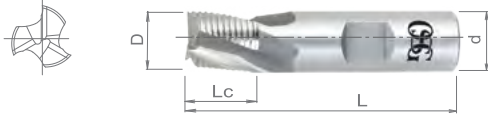




List 420

OSG COBALT HSS ROUGHER SQ

SPEED FEED 1419	HSS-Co	BR	FINE ROUGH	25°			WELDON FLAT	STUB	PACKED 1 PIECE
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EDP Number		Diameter	Length of Cut	Overall Length	Shank Diameter	Number of Flutes
		D (Fractional Size)	Lc (Inch)	L (Inch)	d (Inch)	
4205000	●	1/4	0.250	2.063	0.375	3
4205100	●	3/8	0.375	2.156	0.375	3
4205200	●	1/2	0.500	2.500	0.500	3
4205300	●	5/8	0.625	2.750	0.625	3
4205400	●	3/4	0.750	2.875	0.750	3
4205500	●	7/8	0.875	3.125	0.750	3
4205600	●	1	1.000	3.500	0.750	3
4205700	●	1	1.000	3.750	1.000	3
4205800	●	1-1/4	1.250	3.750	1.250	4
4205900	●	1-1/2	1.250	3.750	1.250	6

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked
Note: Other coatings available upon request.

STE

ABOUT OSG

DRILLING

THREADING

MILLING

HOLDERS

INDEX

P					M			K	N		S		H					
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel					
Carbon Steel			Alloy Steel	Die Steel					Aluminum		Nickel Alloy	Titanium						
Low	Medium	High							6061	Casting			Inconel	6Al4V	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC
1010	1035	1065	4140	4340	300	400	17-4 PH		7075			(30 HRC)						
○	○	○	○	○	⊙	○	○	○		○		○	○	○				

○ Good ⊙ Best

